

Optimize

Video: Optimizing Tapping Operations in Aluminum

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Video Highlights

In this short video, Sandvik demonstrates proven methods that when applied will help meet your customers' demand for efficiency and help reduce the total cost per hole when tapping.

Many manufacturers use spiral flute taps with radial coolant for through holes and with axial coolant for blind holes. However, this strategy often results in long chips, poor hole quality and tap breakage. In this video, Sandvik discusses factors such as core thickness, rake and relief angles and land width which should be carefully considered when selecting an appropriate tap for trouble-free operation.

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