





Milling

VIDEO: Mirror-Like Cast Iron Surfaces With KCFM™45 Fine-Finishing Face Mill

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KCFM 45 provides high-precision pocket seats, exceeding highest surface requirements. The superpositive geometries of semi-finishing and wiper inserts provide low cutting forces to manage vibrations, especially on thin-walled cast-iron components, covering dry and wet machining conditions. Ceramic and PcBN grades available. Allowing for higher speeds and thus higher productivity. Leading to lower cost per part. Cutter body features fixed and adjustable insert pockets, providing two options: Load all pockets with semi-finishing inserts when surface requirements are lower. For the adjustable pockets, cartridges for semi-finishing inserts are available. For highest surface requirements, load adjustable pockets with wiper inserts by using the wiper insert cartridge.

Previously Featured on Kennametal's YouTube channel.

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